

1    **Abstract of the Disclosure**

2    This invention relates to foundry binder systems, which cure in the presence of sulfur  
3    dioxide and an oxidizing agent, comprising (a) an epoxy resin; (b) an ester of a fatty  
4    acid; (c) an effective amount of a oxidizing agent, and (d) no ethylenically unsaturated  
5    monomer or polymer. The foundry binder systems are used for making foundry mixes.  
6    The foundry mixes are used to make foundry shapes (such as cores and molds) which  
7    are used to make metal castings, particularly ferrous castings.

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